



31964

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		851036T	COVER, Rocker	1		4
2	25	807662	GROMMET	1		4
3	10	35366	SCREW, (.250-20 x .563)	5		4
4	54	97224	J CLIP	3		
5		8M2004060	CAP, Breather	1		2,4
6	25	52188	GROMMET	1		4
7	32	861977 63	HOSE, (33.00 Inches Bulk), To Mar	1	Cut to 22.5 Inches	
8		49174	REINFORCEMENT, Valve Cover	5		4
9	17	35465	PIN, Dowel (.312)	2		4
10	10	98261	SCREW, (.375-16 x .750)	1		4
11		34532	PUSH ROD	8		4
12	936	810849	CYLINDER HEAD ASSEMBLY	1	Basic	4
13		97661	VALVE, Intake	4	Standard	4
13		97662	VALVE, Intake	AR	(.015) Oversize	
14		52367	VALVE, Exhaust	4	Standard	4
15	28	54797 1	KEY	16		4
16		F11100604	CAP, Intake Valve	4		4
16		11965	ROTATOR, Exhaust Valve	4		4
17	26	97664	SEAL	4		2,4
18		NSS	NOT SOLD SEPARATE, Shield	8		
19	24	35214	SPRING, Valve	8		4
20	11	34516	NUT	8		4
21		34519	ARM KIT, Rocker	8		4
22		59340	BALL, Rocker Arm	8		4
23	26	34217	SEAL	8		4,2
24	16	34522	STUD	AR	(.003) Oversize	4
24	16	34521	STUD	AR	(.013) Oversize	4
25	10	34510	BOLT	10		4
26	27	52364	GASKET	1		2,4
27	54	72531	LIFTING EYE	1		
28	27	814680 1	GASKET	1		2,4
29	33	816336Q	SPARK PLUG	4		
30		8M2004059	CAP, Vent	1		
31	22	8M2015534	ELBOW, 90 Degree	1		
-	27	810846A06	GASKET SET, Overhaul	1		
-		864626A02	MARINE LONG BLOCK	1		
-	92	809825	RTV SILICONE, (3 Ounce Tube) M	1		
-	92	34227 1	SEALING COMPOUND, (16 Ounce	1		